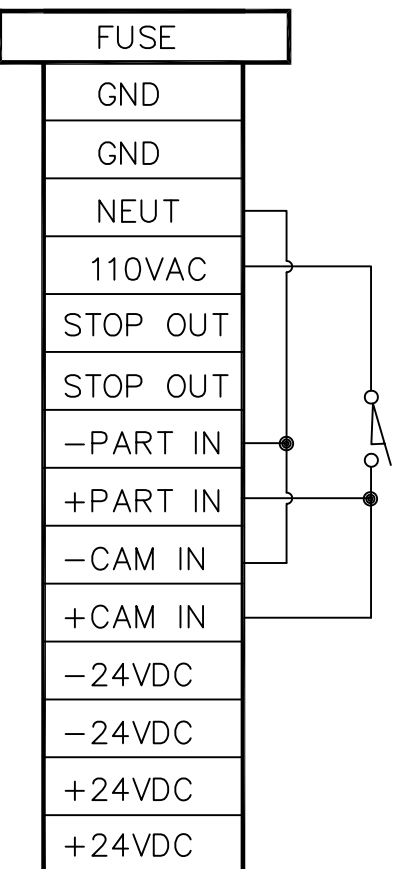


# PORTAL USER CONNECTIONS

NOTE: SHOWN USING 120VAC FROM INTERNAL SOURCE FOR CAM AND PART INPUT

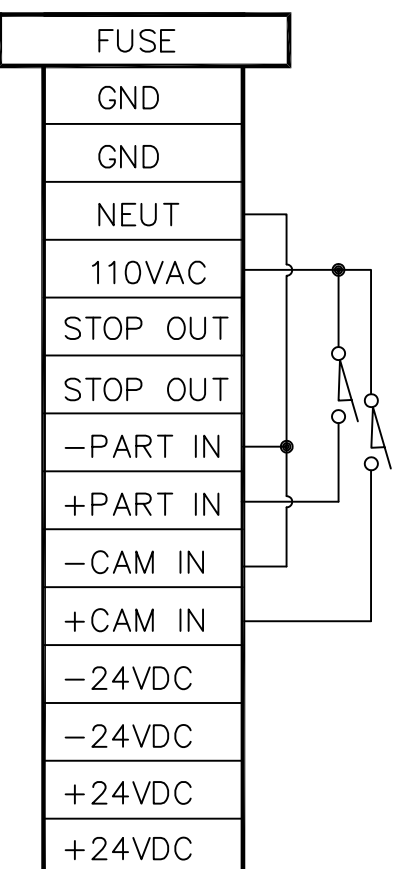
WITH ONE INPUT FOR PART IN AND CAM IN

NOTE: 120VAC (CAM IN) INPUT REQUIRED



WITH INDIVIDUAL INPUTS FOR PART IN AND CAM IN

NOTE: 120VAC (CAM IN) INPUT REQUIRED



THIS DRAWING AS WELL AS THE SUBJECT MATTER THEREON IS EXCLUSIVE PROPERTY OF HELM INSTRUMENT CO., INC. IT IS TO BE TREATED BY YOU AS CONFIDENTIAL, PROPRIETARY INFORMATION. THE DRAWING OR SUBJECT MATTER THEREOF SHALL NO BE DUPLICATED OR DISCLOSED WITHOUT THE EXPRESS WRITTEN CONSENT OF HELM INSTRUMENT CO., INC.

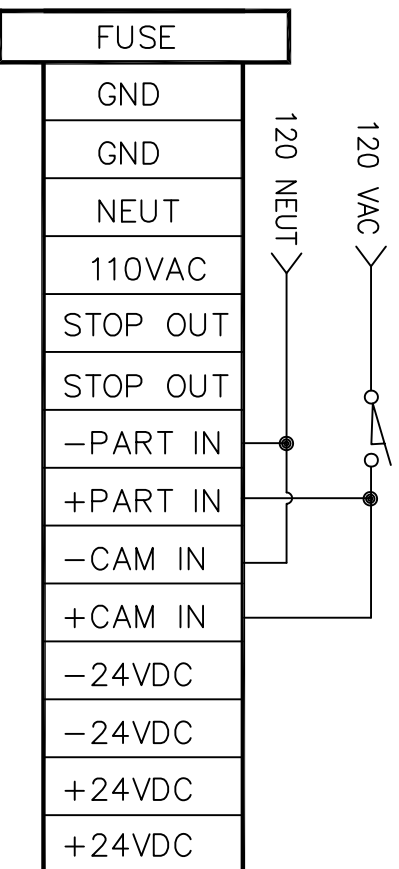
SCALE:	NONE	DESIGNED BY:	HKH
DATE:	2-1-08	CHECKED BY:	
TITLE:	PORTAL WITH 1762-L24AWA		
DRAWER:	DRAWING NUMBER:		

# PORTAL USER CONNECTIONS

NOTE: SHOWN USING 120VAC FROM EXTERNAL SOURCE FOR CAM AND PART INPUT

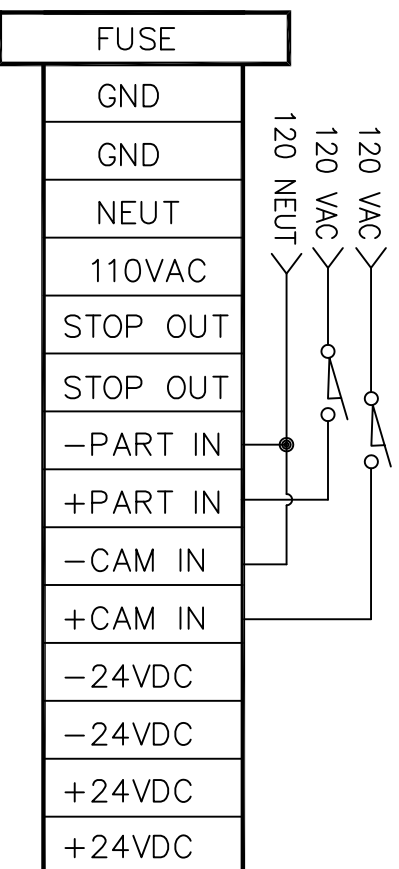
## WITH ONE INPUT FOR PART IN AND CAM IN

NOTE: 120VAC (CAM IN) INPUT REQUIRED



## WITH INDIVIDUAL INPUTS FOR PART IN AND CAM IN

NOTE: 120VAC (CAM IN) INPUT REQUIRED



THIS DRAWING AS WELL AS THE SUBJECT MATTER THEREON IS EXCLUSIVE PROPERTY OF HELM INSTRUMENT CO., INC. IT IS TO BE TREATED BY YOU AS CONFIDENTIAL, PROPRIETARY INFORMATION. THE DRAWING OR SUBJECT MATTER THEREOF SHALL NO BE DUPLICATED OR DISCLOSED WITHOUT THE EXPRESS WRITTEN CONSENT OF HELM INSTRUMENT CO., INC.

SCALE:	NONE	DESIGNED BY:	HKH
DATE:	2-1-08	CHECKED BY:	
TITLE:	PORTAL WITH 1762-L24AWA		
DRAWER:	DRAWING NUMBER:		